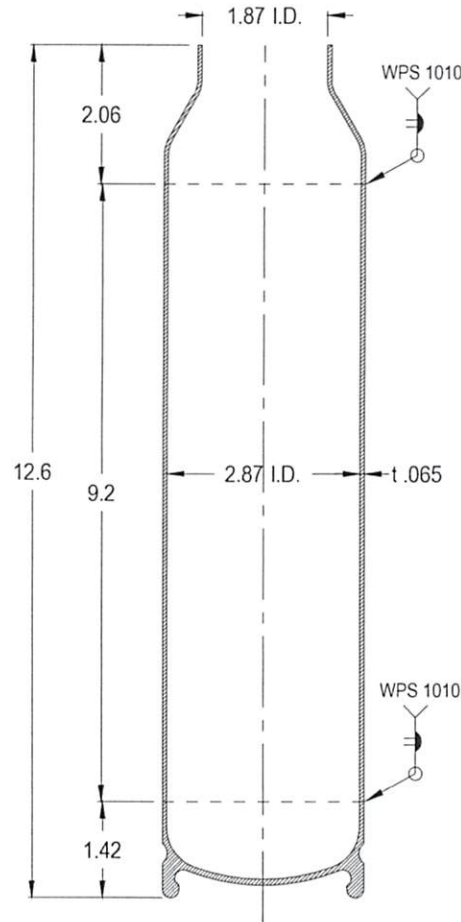


FRONT VIEW

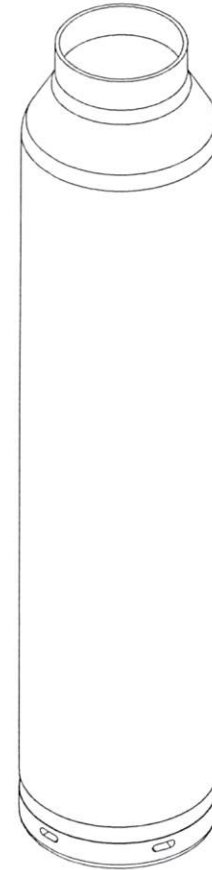
\* ASME PRESSURE VESSEL

MATERIAL : TYPE 316L STAINLESS STEEL  
 TUBE PER A.S.M.E. SPEC. SA-249  
 BAR STOCK PER A.S.M.E. SPEC. SA-479

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 Property of  
 Eagle Stainless Container



A-A SECTION VIEW



NOTES :

1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2019 EDITION
2. ALL WELDS TO BE GTAW - WPS 1010 REV. 0
3. MAXIMUM WORKING PRESSURE : 200 psi @ 100 °F
4. HYDROSTATIC TEST : 300 psi @ ROOM TEMP.
5. INSIDE SURFACE FINISH : 12 Ra or BETTER Micro-inch INCL. ELECTROPOLISHED (optional)  
 WELDS ARE GROUND SMOOTH & FLUSH  
 TOP GIRTH SEAM WILL BE POLISHED.
6. HELIUM LEAK TEST HELIUM LEAK RATE :  $1 \times 10^{-6}$  mbar L/SEC. or BETTER (optional)

PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.

**EAGLE** 816 NINA WAY  
 WARMINSTER PA 18974  
 TEL# : 215-957-9333  
 STAINLESS FAX# : 215-957-9330  
 www.eaglestainless.com

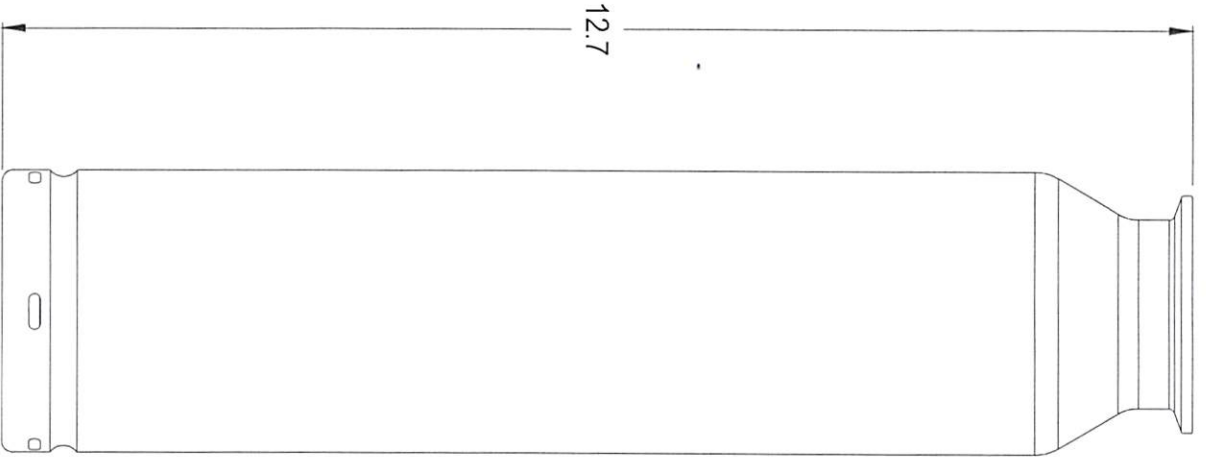
Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

DRAWING# : EPV1A-E19-1-01A  
 MATERIAL : See Note on Drawing for Detail.  
 CAPACITY : 1.0 L  
 FINISH : See Note on Drawing for Detail.  
 JOB # : EPV1A-E19

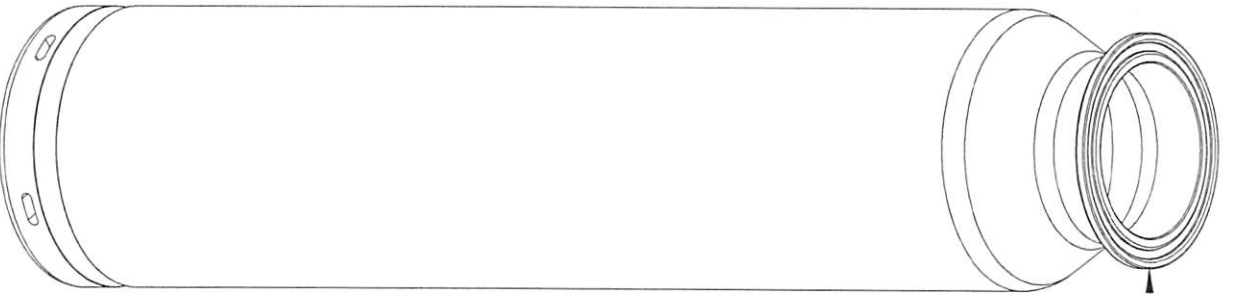
DRAWN BY : BEN S. KWON DATE : 06/04/2020  
 (1) APPROVED BY : *Blk* (2) APPROVED BY : *AA*  
 NOTE : ALL DIMENSIONS ARE INCHES.  
 DO NOT SCALE.  
 APPROVED BY (CUSTOMER SIGNATURE) :

TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .100"
ONE PLACE DECIMAL	+/- .200"
FRACTIONS	+/- 1/32"
ANGULARITY	+/- 1/2 deg.

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12.7



2" TRI-CLAMP

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DRAWING# : EPV1A-E19-1-01B  
MATERIAL : T-316L-SS  
CAPACITY : 1.0L  
FINISH : See Drawing# EPV1A-E19-1-01A for Detail  
JOB # : EPV1A-E19

DRAWN BY : BEN S. KWON  
(1) APPROVED BY: *BSC*  
NOTE: ALL DIMENSIONS ARE INCHES.  
DO NOT SCALE.  
APPROVED BY (CUSTOMER SIGNATURE):

DATE : 06/04/2020  
(2) APPROVED BY: *[Signature]*

TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .100"
ONE PLACE DECIMAL	+/- .200"
FRACTIONS	+/- .132"
ANGULARITY	+/- .12 deg