TOP VIEW A-

* ASME PRESSURE VESSEL

MATERIAL: TYPE 316L STAINLESS STEEL PLATE PER A.S.M.E. SPEC. SA-240

TYPE 304 STAINLESS STEEL (NON PRODUCT CONTACT PARTS)

CONFIDENTIAL Property of Eagle Stainless Container

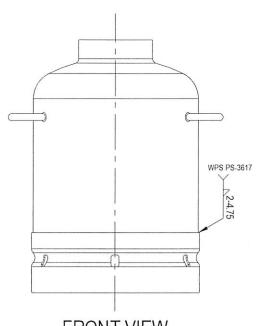
NOTES:

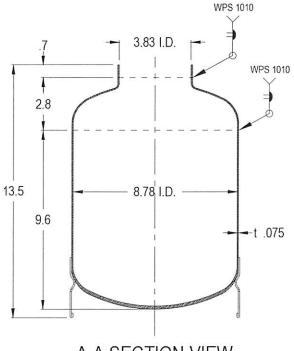
- 1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2019 EDITION
- 2. ALL WELDS TO BE GTAW WPS 1010 REV. 0
- 3. MAXIMUM WORKING PRESSURE: 185 psi @ 150 °F
- 4. HYDROSTATIC TEST: 300 psi @ ROOM TEMP.
- 5. INSIDE SURFACE FINISH: 12 Ra or BETTER Micro-inch (Electropolished Optional)

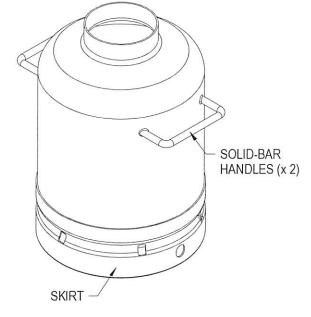
WELDS ARE GROUND SMOOTH & FLUSH

TOP GIRTH SEAM WILL BE POLISHED.

6. HELIUM LEAK TEST HELIUM LEAK RATE: 1 x 10⁻⁶ mbar L/SEC. or BETTER (optional)







FRONT VIEW

A-A SECTION VIEW

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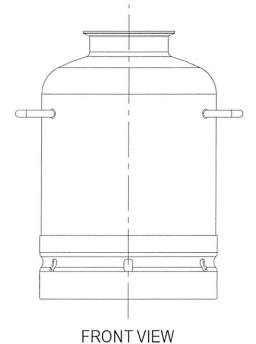
816 NINA WAY WARMINSTER PA 18974 L E S S FAX#: 215-957-9330 www.eaglestainless.com

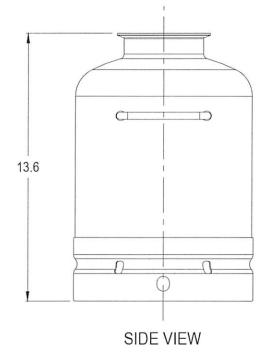
Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s) Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

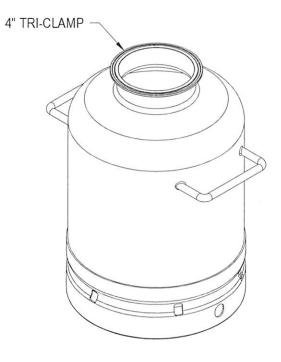
DRAWING# : EPV10B-E19-1-01A	DRAWN BY : BEN S. KWON DATE : 06/29/2020	TOLERANCES UNLESS OTH	TOLERANCES UNLESS OTHERWISE SPECIFIED	
MATERIAL : See Note on Drawing for Detail.	(1) APPROVED BY: (2) APPROVED BY	THREE PLACE DECIMAL	+/010"	
CAPACITY : 10.0 L	NOTE: ALL DIMENSIONS ARE INCHES.	TWO PLACE DECIMAL	+/125"	
FINISH : See Note on Drawing for Detail.	DO NOT SCALE.	ONE PLACE DECIMAL	+/250"	
Triviori . God troid directalling for botton.	DO NOT COME.	FRACTIONS	+/- 1/32"	
JOB # : EPV10B-E19	APPROVED BY (CUSTOMER SIGNATURE):	ANGULARITY	+/- 1/2 dea.	

TOP VIEW









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DRAWING# : EPV10B-E19-1-01B	DRAWN BY : BEN S. KWON 2 DATE : 06/29/2020	TOLERANCES UNLESS OTHERWISE SPECIFIE	
MATERIAL : See Note on Drawing# EPV10B-E19-1-01A for Detail.	(1) APPROVED BY: (2) APPROVED BY	THREE PLACE DECIMAL	+/- 010"
CAPACITY : 10.0 L	NOTE : ALL DIMENSIONS ARE INCHES.	TWO PLACE DECIMAL	+/125"
FINISH : See Drawing# EPV108-E19-1-01A for Detail.	DO NOT SCALE.	ONE PLACE DECIMAL	+/250"
		FRACTIONS	+/- 1/32"
JOB# EPV10B-E19	APPROVED BY (CUSTOMER SIGNATURE):	ANGULARITY	+/- 1/2 deg.