

## \* ASME PRESSURE VESSEL

MATERIAL: TYPE 316L STAINLESS STEEL PLATE PER A.S.M.E. SPEC. SA-240 TUBE PER A.S.M.E. SPEC. SA-249

CONFIDENTIAL
Property of
Eagle Stainless Container

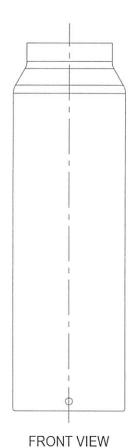
## NOTES:

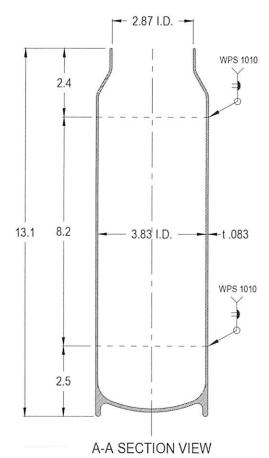
- 1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2019 EDITION
- 2. ALL WELDS TO BE GTAW WPS 1010 REV. 0
- 3. MAXIMUM WORKING PRESSURE: 195 psi @ 125° F
- 4. HYDROSTATIC TEST: 300 psi @ ROOM TEMP.
- 5. INSIDE SURFACE FINISH: 12 Ra or BETTER Micro-inch INCL. (Electropolished optional)

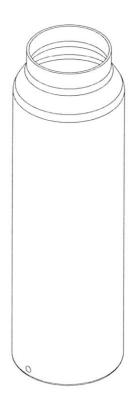
WELDS ARE GROUND SMOOTH & FLUSH

TOP GIRTH SEAM WILL BE POLISHED.

6. HELIUM LEAK TEST HELIUM LEAK RATE: 1 x 10 mbar L/SEC. or BETTER (optional)







PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.



Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Involce(s), Purchase Order(s), and Drawing(s) that Eagle Stairless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stairless. Outsomer and/or Vendor agrees to indemnify Eagle Stairless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

DRAWING# : EPV2E-E19-1-01A	DRAWN BY : BEN S. KWON DATE : 06/29/2020
MATERIAL : See Note on Drawing for Detail.	(1) APPROVED BY: (2) APPROVED BY
CAPACITY : 2.0 L	NOTE : ALL DIMENSIONS ARE INCHES.
FINISH : See Note on Drawing for Detail.	DO NOT SCALE.
JOB# : EPV2E-E19	APPROVED BY (CUSTOMER SIGNATURE):
FINISH : See Note on Drawing for Detail.	DO NOT SCALE.

TOLERANCES UNLESS OTHERWISE SPECIFIED

THREE PLACE DECIMAL +/- .010\*
TWO PLACE DECIMAL +/- .100\*
ONE PLACE DECIMAL +/- .200\*
FRACTIONS +/- 1/32\*
ANGULARITY +/- 1/2 deg.

