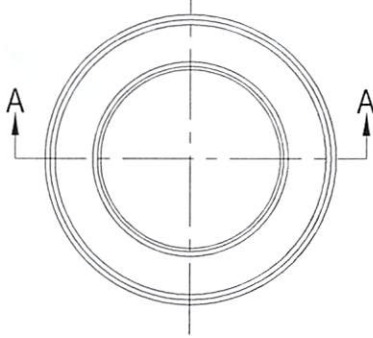


TOP VIEW



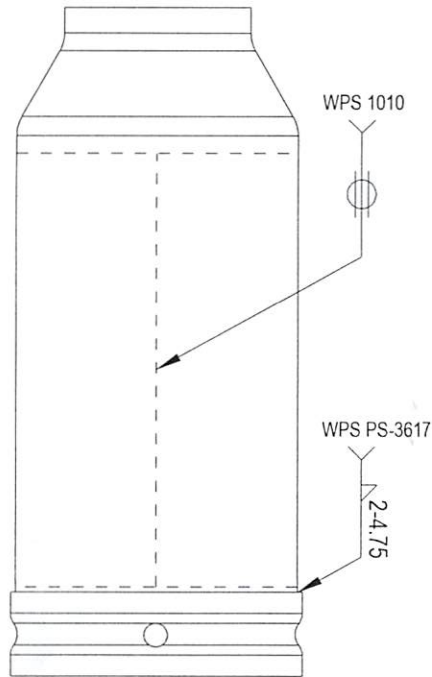
* ASME PRESSURE VESSEL

MATERIAL : TYPE 316L STAINLESS STEEL
 PLATE PER A.S.M.E. SPEC. SA-240

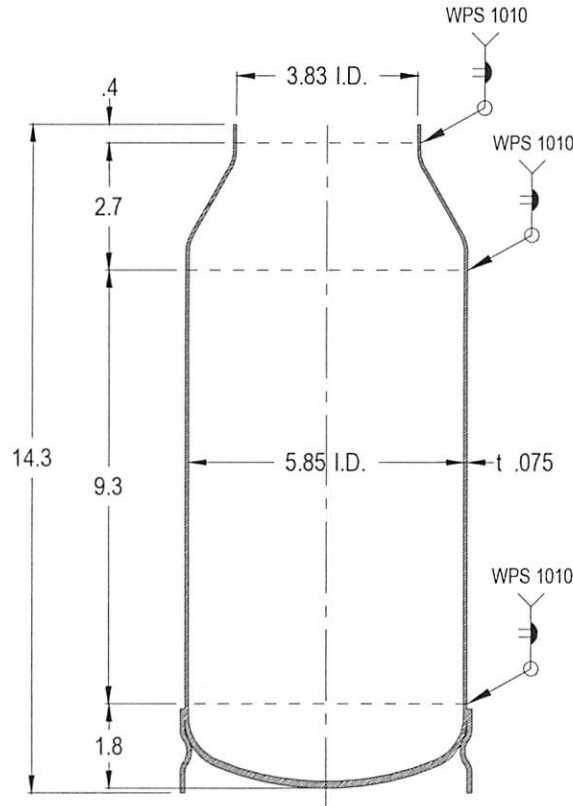
CONFIDENTIAL
 Property of
 Eagle Stainless Container

NOTES :

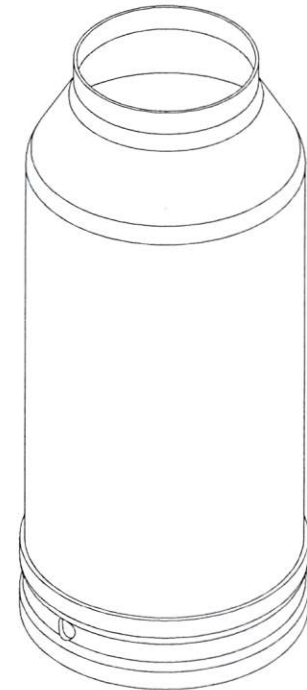
1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2019 EDITION
2. ALL WELDS TO BE GTAW - WPS 1010 REV. 0 & WPS PS-3617
3. MAXIMUM WORKING PRESSURE : 185 psi @ 150 F
4. HYDROSTATIC TEST : 300 psi @ ROOM TEMP.
5. INSIDE SURFACE FINISH : 12 Ra or BETTER Micro-inch INCL. (Electropolished optional)
 WELDS ARE GROUND SMOOTH & FLUSH
 TOP GIRTH SEAM WILL BE POLISHED.
6. HELIUM LEAK TEST HELIUM LEAK RATE : 1×10^{-6} mbar L/SEC. or BETTER (optional)



FONT VIEW



A-A SECTION VIEW



PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.

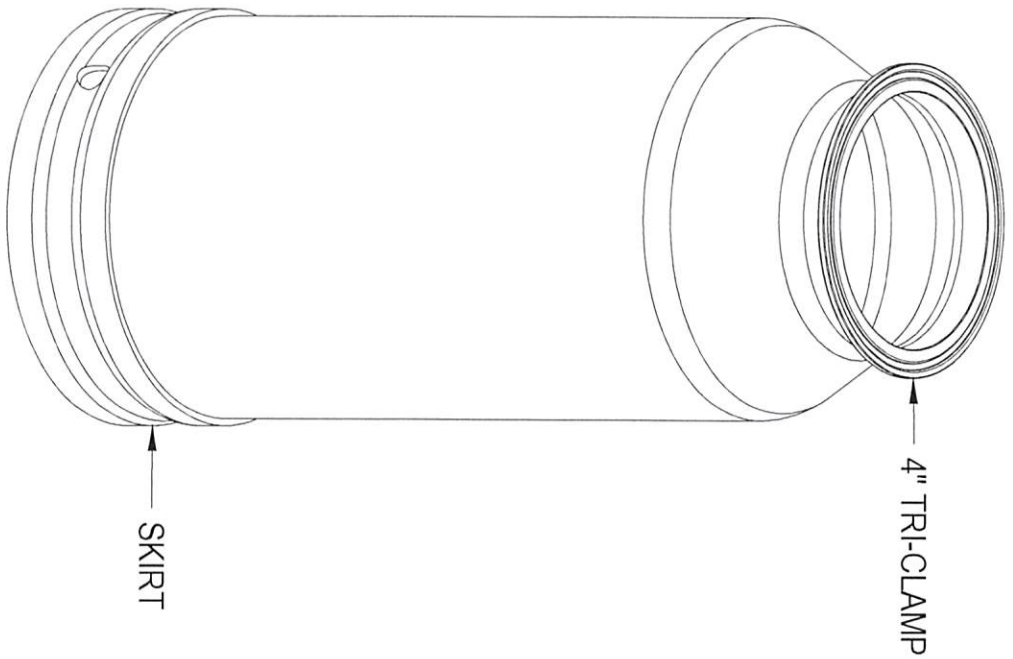
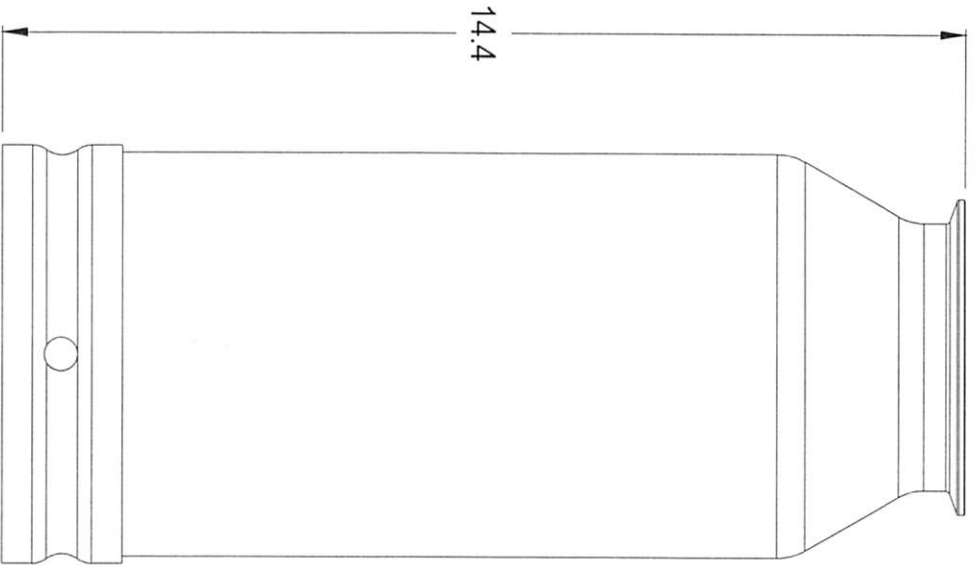
EAGLE STAINLESS
 www.eaglestainless.com
 816 NINA WAY
 WARMINSTER PA 18974
 TEL# : 215-957-9333
 FAX# : 215-957-9330

Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

DRAWING#	: EPV5E-E19-1-01A	DRAWN BY	: BEN S. KWON	DATE	: 05/21/2020
MATERIAL	: See Note on Drawing for Detail.	(1) APPROVED BY	: <i>[Signature]</i>	(2) APPROVED BY	: <i>[Signature]</i>
CAPACITY	: 5.0 L	NOTE	: ALL DIMENSIONS ARE INCHES.		
FINISH	: See Note on Drawing for Detail.	DO NOT SCALE			
JOB #	: EPV5E-E19	APPROVED BY (CUSTOMER SIGNATURE) :			

TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .100"
ONE PLACE DECIMAL	+/- .200"
FRACTIONS	+/- 1/32"
ANGULARITY	+/- 1/2 deg.

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www.eaglestainless.com

816 NINA WAY
WARMUNSTER PA 18974
TEL# : 215-957-9333
FAX# : 215-957-9330

DRAWING# : EPVSE-E19-1401B
MATERIAL : See Note on Drawing for Detail.
CAPACITY : 50 L
FINISH : See Drawing# EPVSE-E19-1401A for Detail
JOB # : EPVSE-E19

DRAWN BY : BEN S. KWON
(1) APPROVED BY: *BSC*
NOTE : ALL DIMENSIONS ARE INCHES
DO NOT SCALE

DATE : 06/22/2020
(2) APPROVED BY: *BK*

TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .100"
ONE PLACE DECIMAL	+/- .200"
FRACTIONS	+/- .132"
ANGULARITY	+/- .1/2 deg