TOP VIEW

* ASME PRESSURE VESSEL

MATERIAL: TYPE 316L STAINLESS STEEL PLATE PER A.S.M.E. SPEC, SA-240 TUBE PER A.S.M.E. SPEC, SA-249

CONFIDENTIAL Property of Eagle Stainless Container

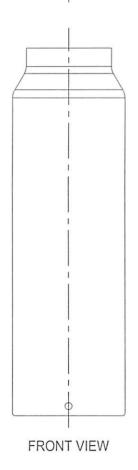
NOTES:

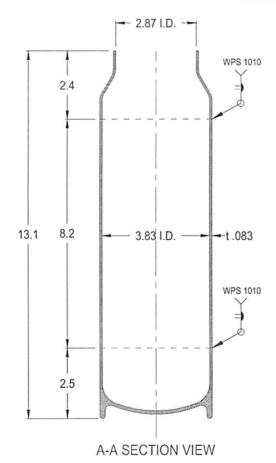
- 1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2021 EDITION
- 2. ALL WELDS TO BE GTAW WPS 1010 REV. 0
- 3. MAXIMUM WORKING PRESSURE: 195 psi @ 125° F
- 4. HYDROSTATIC TEST: 300 psi @ ROOM TEMP.
- 5. INSIDE SURFACE FINISH: 12 Ra or BETTER Micro-inch INCL. (Electropolished optional)

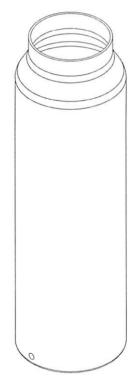
WELDS ARE GROUND SMOOTH & FLUSH

TOP GIRTH SEAM WILL BE POLISHED.

6. HELIUM LEAK TEST HELIUM LEAK RATE: 1 x 10 mbar L/SEC. or BETTER (optional)







DATE: 02/01/2022

(2) APPROVED BY

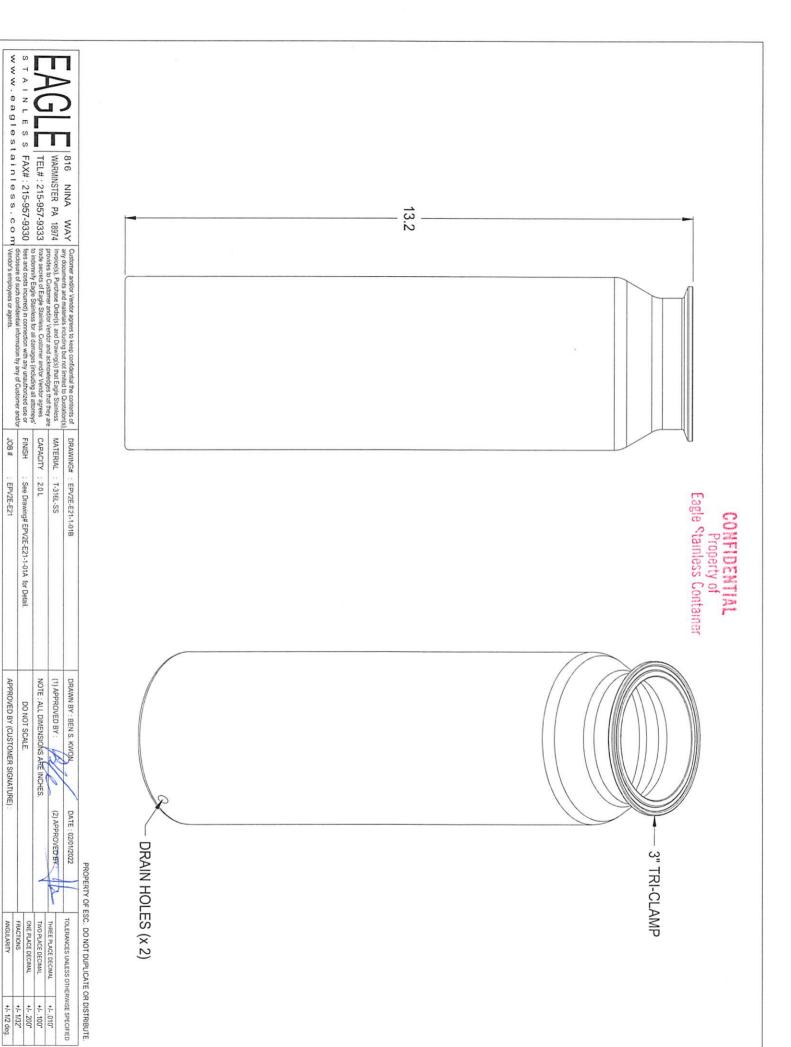
PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.



Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/o

DRAWING# : EPV2E-E21-1-01A	DRAWN BY : BEN S. KWON
MATERIAL : See Note on Drawing for Detail.	(1) APPROVED BY:
CAPACITY : 2.0 L	NOTE : ALL DIMENSIONS ARE INCHES.
FINISH : See Note on Drawing for Detail.	DO NOT SCALE.
JOB # : EPV2E-E21	APPROVED BY (CUSTOMER SIGNATURE):

TOLERANCES UNLESS OTHERWISE SPECIFIED THREE PLACE DECIMAL +/- .010" TWO PLACE DECIMAL +/- .100" ONE PLACE DECIMAL +/- .200" FRACTIONS +/- 1/32" ANGULARITY +/- 1/2 deg.



FINISH

: See Drawing# EPV2E-E21-1-01A for Detail.

JOB#

EPV2E-E21

MATERIAL : T-316L-SS

CAPACITY : 2.0 L

NOTE : ALL DIMENSIONS ARE INCHES.

APPROVED BY (CUSTOMER SIGNATURE) DO NOT SCALE. (1) APPROVED BY :

(2) APPROVED BY:

THREE PLACE DECIMAL
TWO PLACE DECIMAL
ONE PLACE DECIMAL
FRACTIONS

+/- .010" +/- .100" +/- .200" +/- 1/32" +/- 1/2 deg.