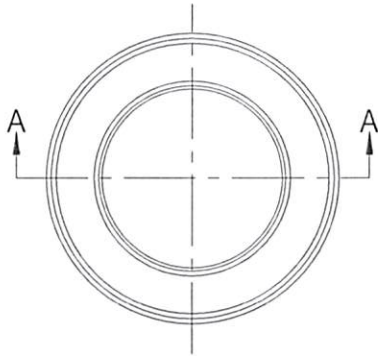


TOP VIEW



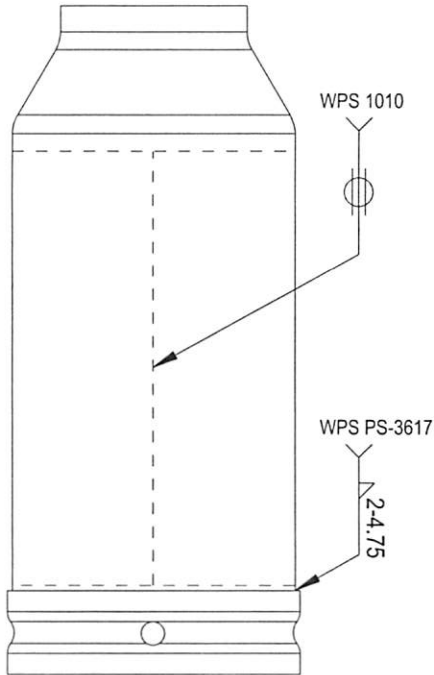
* ASME PRESSURE VESSEL

MATERIAL : TYPE 316L STAINLESS STEEL
 PLATE PER A.S.M.E. SPEC. SA-240

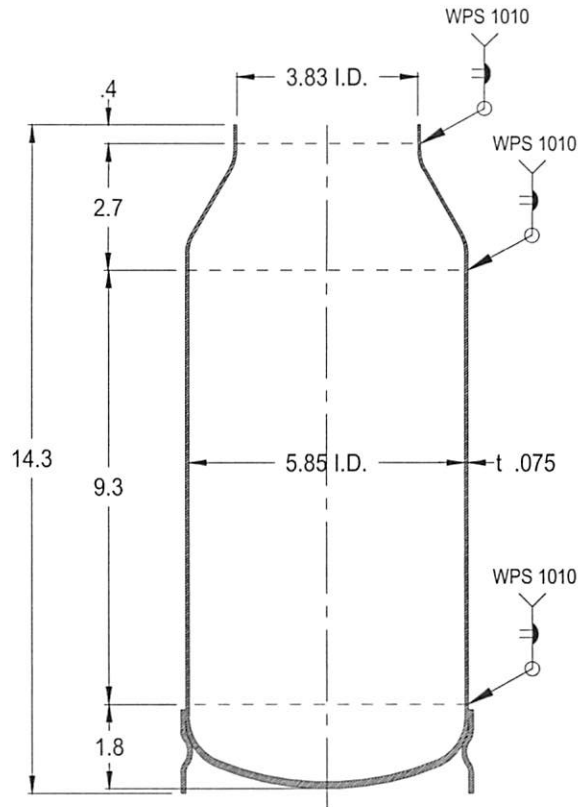
CONFIDENTIAL
 Property of
 Eagle Stainless Container

NOTES :

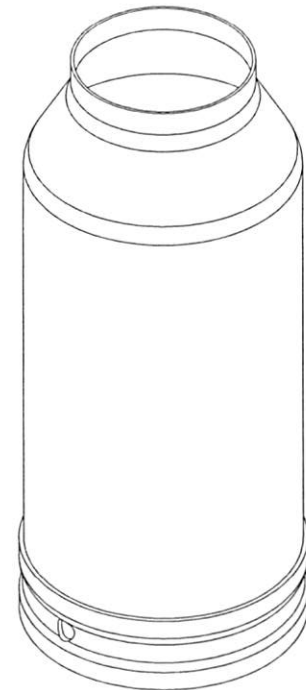
1. CONSTRUCTION MEETS LATEST A.S.M.E. "SEC. VIII DIV. 1" 2021 EDITION
2. ALL WELDS TO BE GTAW - WPS 1010 REV. 0 & WPS PS-3617
3. MAXIMUM WORKING PRESSURE : 185 psi @ 150° F
4. HYDROSTATIC TEST : 300 psi @ ROOM TEMP.
5. INSIDE SURFACE FINISH : 12 Ra or BETTER Micro-inch INCL. (Electropolished optional)
 WELDS ARE GROUND SMOOTH & FLUSH
 TOP GIRTH SEAM WILL BE POLISHED.
6. HELIUM LEAK TEST HELIUM LEAK RATE : 1×10^{-6} mbar L/SEC. or BETTER (optional)



FONT VIEW



A-A SECTION VIEW



PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.

EAGLE
 STAINLESS
 www.eaglestainless.com

816 NINA WAY
 WARMINSTER PA 18974
 TEL# : 215-957-9333

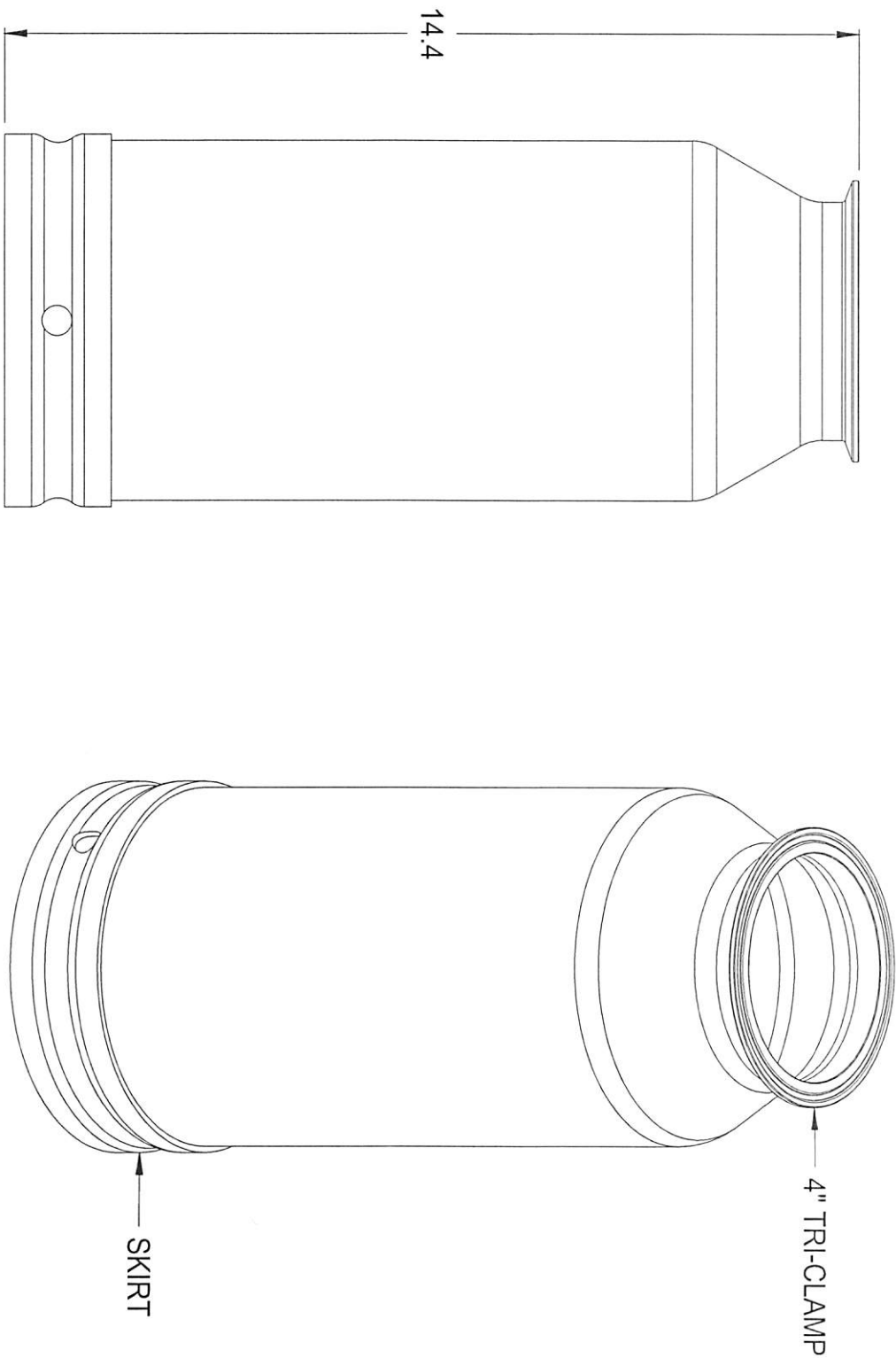
FAX# : 215-957-9330

Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

DRAWING# : EPV5E-E21-1-01A	DRAWN BY : BEN S. KWON	DATE : 02/01/2022
MATERIAL : See Note on Drawing for Detail.	(1) APPROVED BY : <i>BK</i>	(2) APPROVED BY : <i>[Signature]</i>
CAPACITY : 5.0 L	NOTE : ALL DIMENSIONS ARE INCHES.	
FINISH : See Note on Drawing for Detail.	DO NOT SCALE.	
JOB# : EPV5E-E21	APPROVED BY (CUSTOMER SIGNATURE) :	

TOLERANCES UNLESS OTHERWISE SPECIFIED
THREE PLACE DECIMAL +/- .010"
TWO PLACE DECIMAL +/- .100"
ONE PLACE DECIMAL +/- .200"
FRACTIONS +/- 1/32"
ANGULARITY +/- 1/2 deg.

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WARMINSTER PA 18974
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FAX#: 215-957-9330

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DRAWING# : EPVSE-E21-1-01B
MATERIAL : See Note on Drawing for Detail.
CAPACITY : 5.0L
FINISH : See Drawing# EPVSE-E21-1-01A for Detail.
JOB # : EPVSE-E21

DRAWN BY : BEN S. KWON
DATE : 02/01/2022
(1) APPROVED BY: [Signature]
NOTE : ALL DIMENSIONS ARE IN INCHES.
(2) APPROVED BY: [Signature]
DO NOT SCALE.
APPROVED BY (CUSTOMER SIGNATURE):

TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .100"
ONE PLACE DECIMAL	+/- .200"
FRACTIONS	+/- .132"
ANGULARITY	+/- .1/2 deg.

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