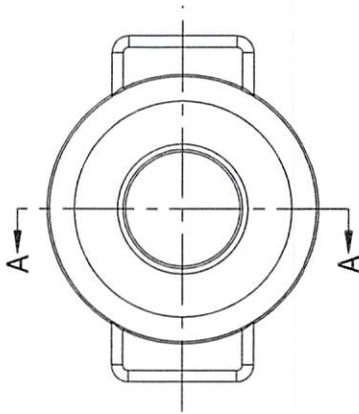


TOP VIEW



* ASME PRESSURE VESSEL

MATERIAL : TYPE 316L STAINLESS STEEL

PLATE PER A.S.M.E. SPEC. SA-240

TYPE 304 STAINLESS STEEL (NON PRODUCT CONTACT PARTS)

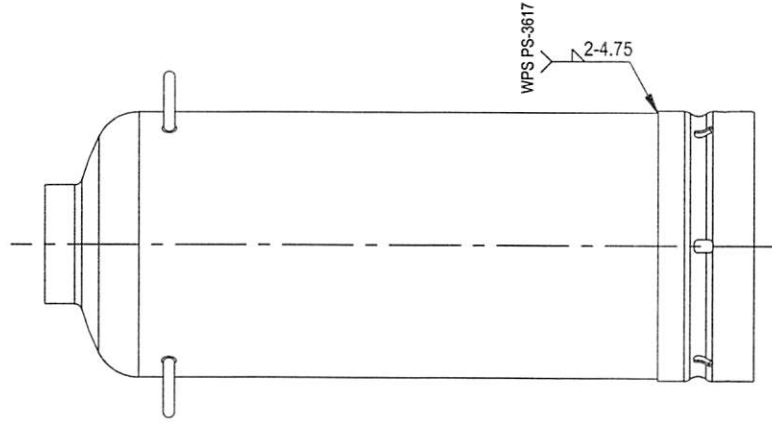
CONFIDENTIAL
Property of
Eagle Stainless

NOTES :

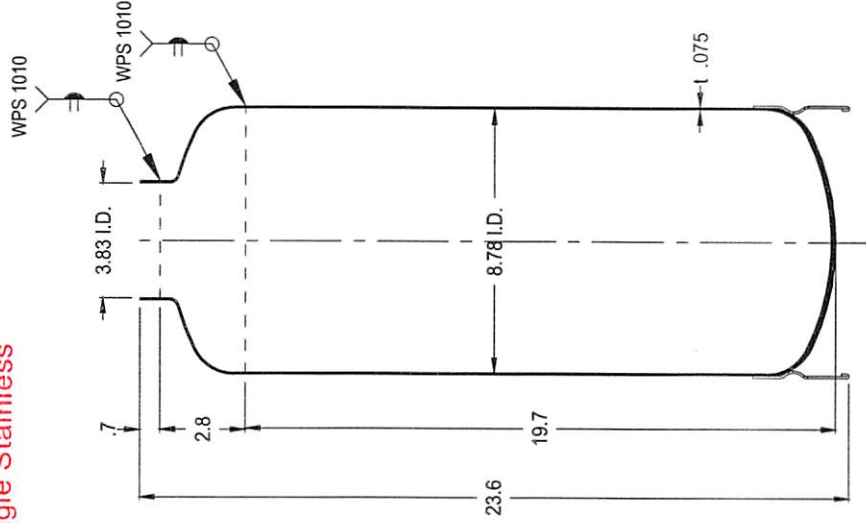
1. CONSTRUCTION MEETS LATEST A.S.M.E. SEC. VIII DIV. 1" 2025 EDITION
2. ALL WELDS TO BE GTAW - WPS 1010 REV. 0
3. MAXIMUM WORKING PRESSURE : 185 psi @ 150° F
4. HYDROSTATIC TEST : 300 psi @ ROOM TEMP.
5. INSIDE SURFACE FINISH : 12 Ra or BETTER Micro-inch (Electropolished Optional)
6. HELIUM LEAK TEST HELIUM LEAK RATE : 1 x 10⁻⁶ mbar L/SEC. or BETTER (optional)

WELDS ARE GROUND SMOOTH & FLUSH

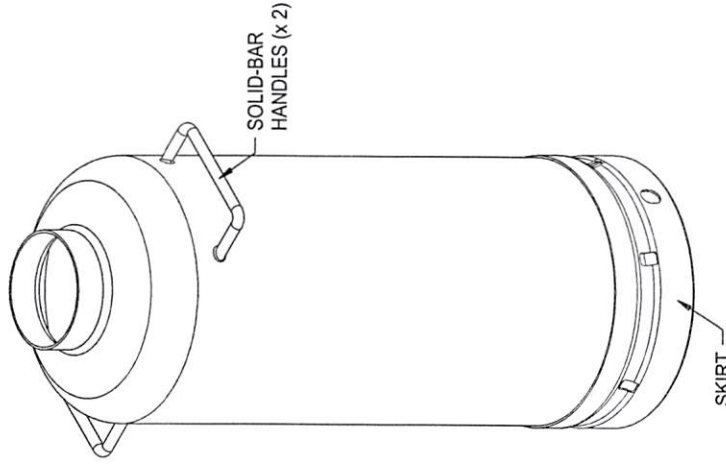
TOP GIRTH SEAM WILL BE POLISHED.



FRONT VIEW



A-A SECTION VIEW



EAGLE
STAINLESS
www.eaglestainless.com

816 NINA WAY
WARMINSTER PA 18974
TEL# : 215-957-9333
FAX# : 215-957-9330

Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.

DRAWING# : EPV20F-E25-1-01A
MATERIAL : See Note on Drawing for Detail.
CAPACITY : 20.0 L
FINISH : See Note on Drawing for Detail.
JOB # : EPV20F-E25

DRAWN BY : BEN S. KWON
(1) APPROVED BY : *[Signature]*
NOTE : ALL DIMENSIONS ARE IN INCHES.
DO NOT SCALE.
APPROVED BY (CUSTOMER SIGNATURE) :

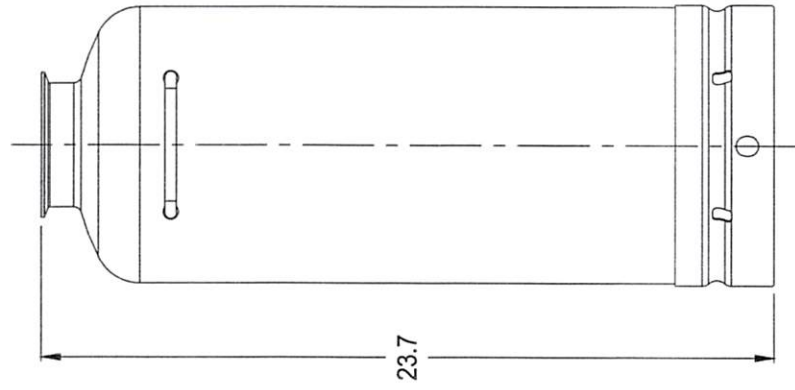
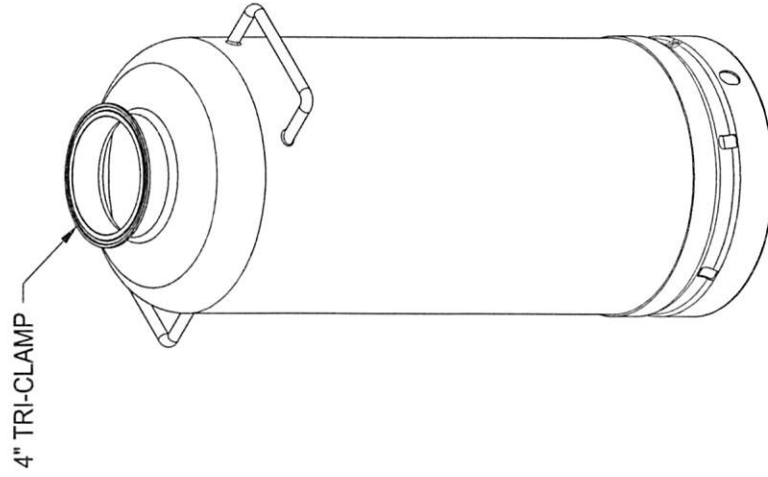
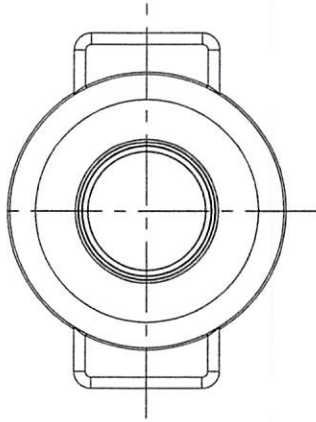
DATE : 04/11/2026
(2) APPROVED BY : *[Signature]*

PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.

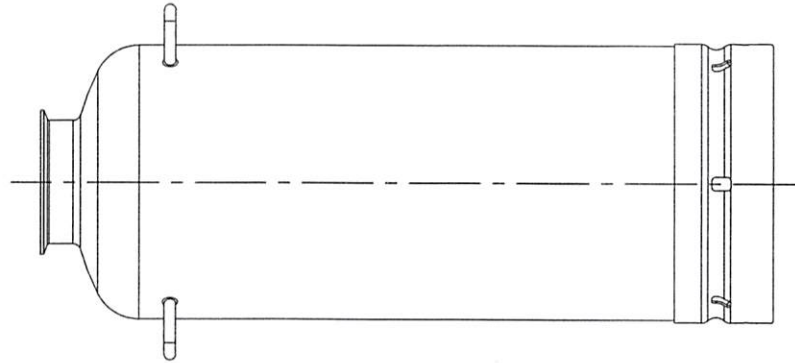
TOLERANCES UNLESS OTHERWISE SPECIFIED	
THREE PLACE DECIMAL	+/- .010"
TWO PLACE DECIMAL	+/- .125"
ONE PLACE DECIMAL	+/- .250"
FRACTIONS	+/- 1/32"
ANGULARITY	+/- 1/2 deg.

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TOP VIEW



SIDE VIEW



FRONT VIEW

<p>Customer and/or Vendor agrees to keep confidential the contents of any documents and materials including but not limited to Quotation(s), Invoice(s), Purchase Order(s), and Drawing(s) that Eagle Stainless provides to Customer and/or Vendor and acknowledges that they are trade secrets of Eagle Stainless. Customer and/or Vendor agrees to indemnify Eagle Stainless for all damages (including all attorneys' fees and costs incurred) in connection with any unauthorized use or disclosure of such confidential information by any of Customer and/or Vendor's employees or agents.</p>		<p>DRAWING# : EPV20F-E25-1-01B</p> <p>MATERIAL : See Note on Drawing# EPV20F-E25-1-01A for Detail.</p> <p>CAPACITY : 20.0 L</p> <p>FINISH : See Drawing# EPV20F-E25-1-01A for Detail.</p> <p>JOB # : EPV20F-E25</p>	<p>DATE : 04/11/2025</p> <p>(2) APPROVED BY : <i>[Signature]</i></p> <p>NOTE : ALL DIMENSIONS ARE INCHES.</p> <p>DO NOT SCALE.</p> <p>APPROVED BY (CUSTOMER SIGNATURE) :</p>	<p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <table border="1"> <tr> <td>THREE PLACE DECIMAL</td> <td>+/- .010"</td> </tr> <tr> <td>TWO PLACE DECIMAL</td> <td>+/- .125"</td> </tr> <tr> <td>ONE PLACE DECIMAL</td> <td>+/- .250"</td> </tr> <tr> <td>FRACTIONS</td> <td>+/- .132"</td> </tr> <tr> <td>ANGULARITY</td> <td>+/- .12 deg.</td> </tr> </table>	THREE PLACE DECIMAL	+/- .010"	TWO PLACE DECIMAL	+/- .125"	ONE PLACE DECIMAL	+/- .250"	FRACTIONS	+/- .132"	ANGULARITY	+/- .12 deg.
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<p>816 NINA WAY WARMINSTER PA 18974 TEL# : 215-957-9333 FAX# : 215-957-9330 www.eaglestainless.com</p>	<p>DRAWN BY : BEN S. KWON</p> <p>(1) APPROVED BY : <i>[Signature]</i></p> <p>NOTE : ALL DIMENSIONS ARE INCHES.</p> <p>DO NOT SCALE.</p> <p>APPROVED BY (CUSTOMER SIGNATURE) :</p>	<p>PROPERTY OF ESC. DO NOT DUPLICATE OR DISTRIBUTE.</p>												